

ABSTRACT

PROCESS FOR FINISHING A WOODEN BOARD AND WOODEN BOARD PRODUCED BY THE PROCESS

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A process for finishing a wood or wooden board, in particular an MDF or
HDF board, with an upper side and an underside. The process includes applying a
sealing layer of melamine resin to the upper side of the board and printing a
decoration onto the sealing layer. A protective layer is applied of melamine resin to
the decoration and the board is pressed under the action of temperature until the
protective layer and the sealing layer melt and bond to each other with the inclusion
of the decoration printed on.

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